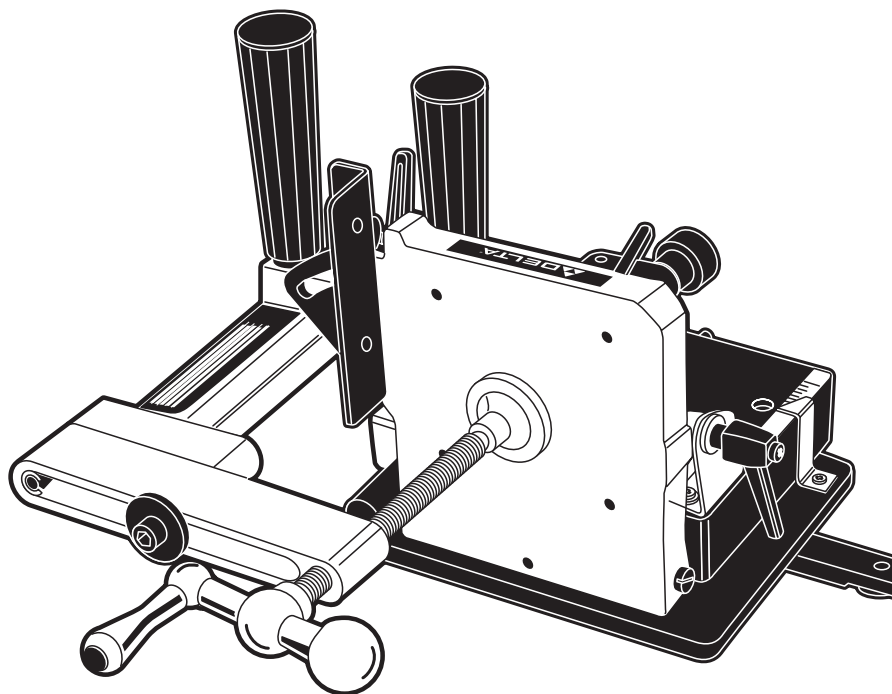


Tenoning Jig

Gabarit à
tenonner

Espigadora



Instruction Manual
Manuel d'Utilisation
Manual de Instrucciones

FRANÇAIS (15)

ESPAÑOL (29)

www.deltamachinery.com

(800) 223-7278 - US

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TABLE OF CONTENTS

IMPORTANT SAFETY INSTRUCTIONS	2
SAFETY GUIDELINES	3
GENERAL SAFETY RULES	3
ADDITIONAL SPECIFIC SAFETY RULES	4
FUNCTIONAL DESCRIPTION	4
CARTON CONTENTS	4
ASSEMBLY	5
OPERATION	8
TROUBLESHOOTING	14
SERVICE	14
ACCESSORIES	14
WARRANTY	14
FRANÇAIS	15
ESPAÑOL	29

IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING Read and understand all warnings and operating instructions before using any tool or equipment. When using tools or equipment, basic safety precautions should always be followed to reduce the risk of personal injury. Improper operation, maintenance or modification of tools or equipment could result in serious injury and property damage. There are certain applications for which tools and equipment are designed. Delta Machinery strongly recommends that this product NOT be modified and/or used for any application other than for which it was designed.

If you have any questions relative to its application DO NOT use the product until you have written Delta Machinery and we have advised you.

Online contact form at www.deltamachinery.com

Postal Mail: Technical Service Manager
Delta Machinery
4825 Highway 45 North
Jackson, TN 38305
(IN CANADA: 125 Mural St. Suite 300, Richmond Hill, ON, L4B 1M4)

Information regarding the safe and proper operation of this tool is available from the following sources:

Power Tool Institute
1300 Sumner Avenue, Cleveland, OH 44115-2851
www.powertoolinstitute.org

National Safety Council
1121 Spring Lake Drive, Itasca, IL 60143-3201

American National Standards Institute, 25 West 43rd Street, 4 floor, New York, NY 10036 www.ansi.org
ANSI 01.1 Safety Requirements for Woodworking Machines, and the U.S. Department of Labor regulations www.osha.gov

SAVE THESE INSTRUCTIONS!

SAFETY GUIDELINES - DEFINITIONS

It is important for you to read and understand this manual. The information it contains relates to protecting YOUR SAFETY and PREVENTING PROBLEMS. The symbols below are used to help you recognize this information.



- ⚠ DANGER** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
- ⚠ WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- ⚠ CAUTION** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
- CAUTION** Used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

GENERAL SAFETY RULES

⚠ WARNING Failure to follow these rules may result in serious personal injury.

1. **FOR YOUR OWN SAFETY, READ THE INSTRUCTION MANUAL BEFORE OPERATING THE MACHINE.** Learning the machine's application, limitations, and specific hazards will greatly minimize the possibility of accidents and injury.
2. **WEAR EYE AND HEARING PROTECTION. ALWAYS USE SAFETY GLASSES.** Everyday eyeglasses are NOT safety glasses. USE CERTIFIED SAFETY EQUIPMENT. Eye protection equipment should comply with ANSI Z87.1 standards. Hearing equipment should comply with ANSI S3.19 standards.
3. **WEAR PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Nonslip protective footwear is recommended. Wear protective hair covering to contain long hair.
4. **DO NOT USE THE MACHINE IN A DANGEROUS ENVIRONMENT.** The use of power tools in damp or wet locations or in rain can cause shock or electrocution. Keep your work area well-lit to prevent tripping or placing arms, hands, and fingers in danger.
5. **MAINTAIN ALL TOOLS AND MACHINES IN PEAK CONDITION.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories. Poorly maintained tools and machines can further damage the tool or machine and/or cause injury.
6. **CHECK FOR DAMAGED PARTS.** Before using the machine, check for any damaged parts. Check for alignment of moving parts, binding of moving parts, breakage of parts, and any other conditions that may affect its operation. A guard or any other part that is damaged **should be properly repaired or replaced with Delta or factory authorized replacement parts.** Damaged parts can cause further damage to the machine and/or injury.
7. **KEEP THE WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
8. **KEEP CHILDREN AND VISITORS AWAY.** Your shop is a potentially dangerous environment. Children and visitors can be injured.
9. **REDUCE THE RISK OF UNINTENTIONAL STARTING.** Make sure that the switch is in the "OFF" position before plugging in the power cord. In the event of a power failure, move the switch to the "OFF" position. An accidental start-up can cause injury. Do not touch the plug's metal prongs when unplugging or plugging in the cord.
10. **USE THE GUARDS.** Check to see that all guards are in place, secured, and working correctly to prevent injury.
11. **REMOVE ADJUSTING KEYS AND WRENCHES BEFORE STARTING THE MACHINE.** Tools, scrap pieces, and other debris can be thrown at high speed, causing injury.
12. **USE THE RIGHT MACHINE.** Don't force a machine or an attachment to do a job for which it was not designed. Damage to the machine and/or injury may result.
13. **USE RECOMMENDED ACCESSORIES.** The use of accessories and attachments not recommended by Delta may cause damage to the machine or injury to the user.
14. **USE THE PROPER EXTENSION CORD.** Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage, resulting in loss of power and overheating. See the Extension Cord Chart for the correct size depending on the cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.
15. **SECURE THE WORKPIECE.** Use clamps or a vise to hold the workpiece when practical. Loss of control of a workpiece can cause injury.
16. **FEED THE WORKPIECE AGAINST THE DIRECTION OF THE ROTATION OF THE BLADE, CUTTER, OR ABRASIVE SURFACE.** Feeding it from the other direction will cause the workpiece to be thrown out at high speed.
17. **DON'T FORCE THE WORKPIECE ON THE MACHINE.** Damage to the machine and/or injury may result.
18. **DON'T OVERREACH.** Loss of balance can make you fall into a working machine, causing injury.
19. **NEVER STAND ON THE MACHINE.** Injury could occur if the tool tips, or if you accidentally contact the cutting tool.
20. **NEVER LEAVE THE MACHINE RUNNING UNATTENDED. TURN THE POWER OFF.** Don't leave the machine until it comes to a complete stop. A child or visitor could be injured.
21. **TURN THE MACHINE "OFF", AND DISCONNECT THE MACHINE FROM THE POWER SOURCE** before installing or removing accessories, changing cutters, adjusting or changing set-ups. When making repairs, be sure to lock the start switch in the "OFF" position. An accidental start-up can cause injury.
22. **MAKE YOUR WORKSHOP CHILDPROOF WITH PADLOCKS, MASTER SWITCHES, OR BY REMOVING STARTER KEYS.** The accidental start-up of a machine by a child or visitor could cause injury.
23. **STAY ALERT, WATCH WHAT YOU ARE DOING, AND USE COMMON SENSE. DO NOT USE THE MACHINE WHEN YOU ARE TIRED OR UNDER THE INFLUENCE OF DRUGS, ALCOHOL, OR MEDICATION.** A moment of inattention while operating power tools may result in injury.
24. **⚠ WARNING USE OF THIS TOOL CAN GENERATE AND DISBURSE DUST OR OTHER AIRBORNE PARTICLES, INCLUDING WOOD DUST, CRYSTALLINE SILICA DUST AND ASBESTOS DUST.** Direct particles away from face and body. Always operate tool in well ventilated area and provide for proper dust removal. Use dust collection system wherever possible. Exposure to the dust may cause serious and permanent respiratory or other injury, including silicosis (a serious lung disease), cancer, and death. Avoid breathing the dust, and avoid prolonged contact with dust. Allowing dust to get into your mouth or eyes, or lay on your skin may promote absorption of harmful material. Always use properly fitting NIOSH/OSHA approved respiratory protection appropriate for the dust exposure, and wash exposed areas with soap and water.

ADDITIONAL SPECIFIC SAFETY RULES

⚠ WARNING Failure to follow these rules may result in serious personal injury.

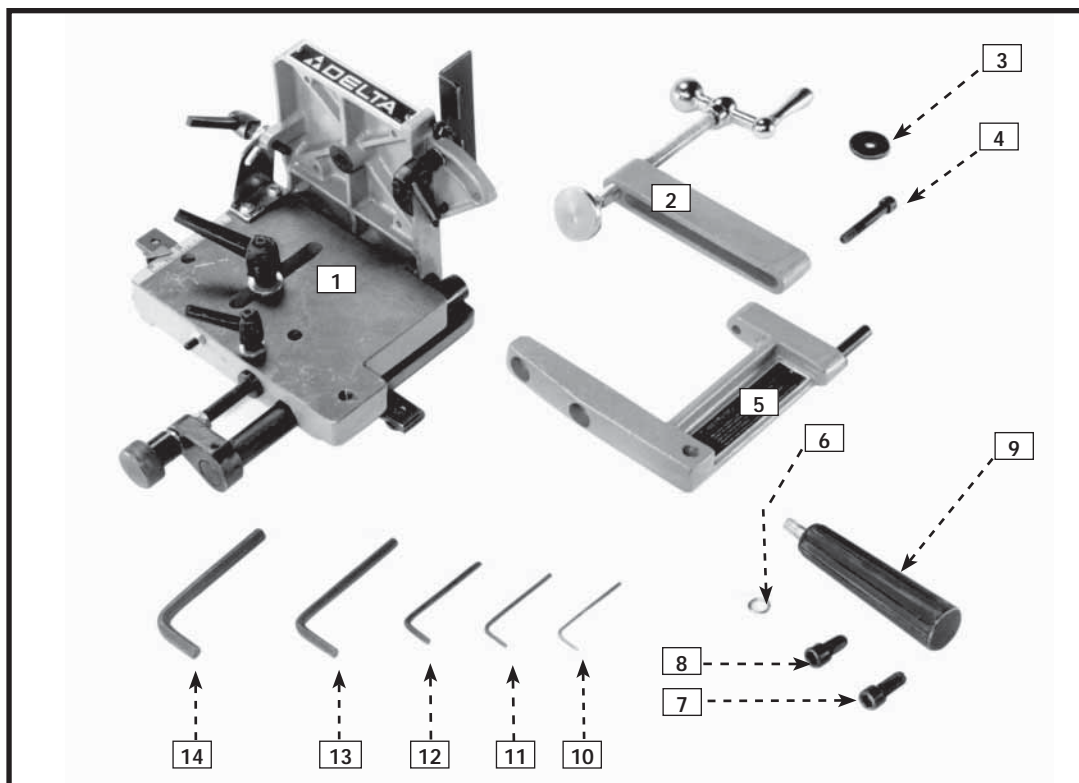
1. **Disconnect the power source** to the machine.
2. **Make sure that the blade has come to a complete stop** before adjusting the jig or the workpiece.
3. **Keep both hands** on the operating handles when operating the jig.
4. **Replace the blade guard of the saw** when the jig operation is complete.
5. **Refer to the owner's manual** of the saw for safety rules and other instructions.

FUNCTIONAL DESCRIPTION

FOREWORD

Your new 34-183 Tenoning Jig will help you produce good strong joints. Although you can use many methods for joining wood, the classic mortise-and-tenon joint is one of the strongest and most widely used joints in woodworking. This jig will help you perform this task much easier than ever before.

CARTON CONTENTS



- | | |
|--|---------------------------------|
| 1. Base and Vertical Work Support Assembly | 8. M10 x 20mm Socket Head Screw |
| 2. Clamp Assembly | 9. Handles (2) |
| 3. M8 Flat Washer | 10. 2.5mm Hex Wrench |
| 4. M8 x 50mm Socket Head Screw | 11. 3mm Hex Wrench |
| 5. Clamp Arm | 12. 4mm Hex Wrench |
| 6. M10 Lockwasher (2) | 13. 6mm Hex Wrench |
| 7. M10 x 25mm Socket Head Screw | 14. 8mm Hex Wrench |

UNPACKING AND CLEANING

Carefully unpack the machine and all loose items from the shipping container(s). Remove the protective coating from all unpainted surfaces. This coating may be removed with a soft cloth moistened with kerosene. (Do not use acetone, gasoline or lacquer thinner for this purpose.) After cleaning, cover the unpainted surfaces with a good quality household floor paste wax.

ASSEMBLY

ASSEMBLY TOOLS REQUIRED

2.5mm Hex Wrench (Supplied)
3mm Hex Wrench (Supplied)
8mm Hex Wrench (Supplied)

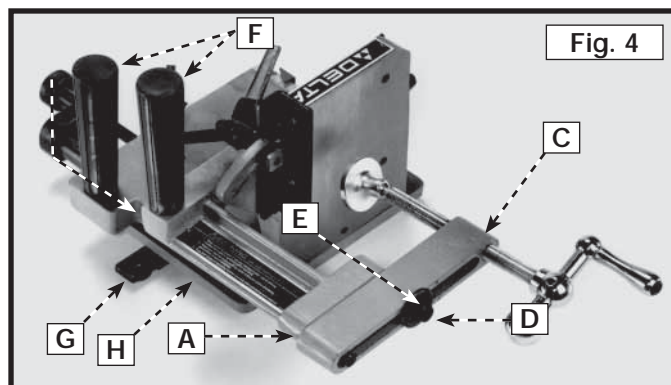
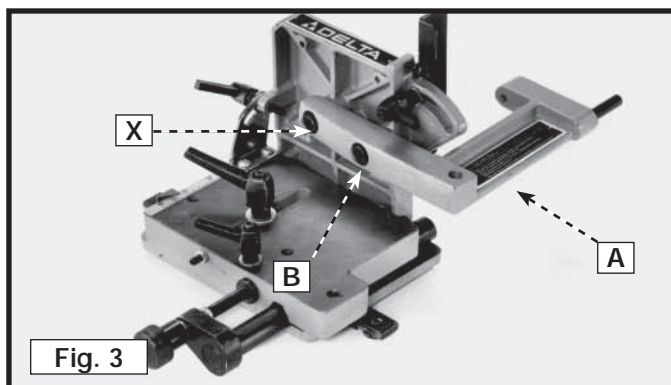
4mm Hex Wrench (Supplied)
6mm Hex Wrench (Supplied)
Adjustable Wrench

ASSEMBLY TIME ESTIMATE

Assembly time for this unit is approximately 30 minutes.

⚠ WARNING Disconnect the machine from the power source and remove the blade guard before using the tenoning jig. Reinstall the blade guard immediately after jig use is complete. Always unplug the machine before removing or installing the blade guard.

1. Fasten the clamp arm (A) Fig. 3 to the back of the work support plate using the M10 x 25mm socket head screw (B), M10 x 25mm socket head screw (X), and lockwashers.
2. Fasten the clamp assembly (C) Fig. 4 to the clamp arm (A) using the M8 x 50mm socket head screw (D) and flat washer.
3. Fasten the handles (F) Fig. 4 to the clamp arm (A) and base (H).



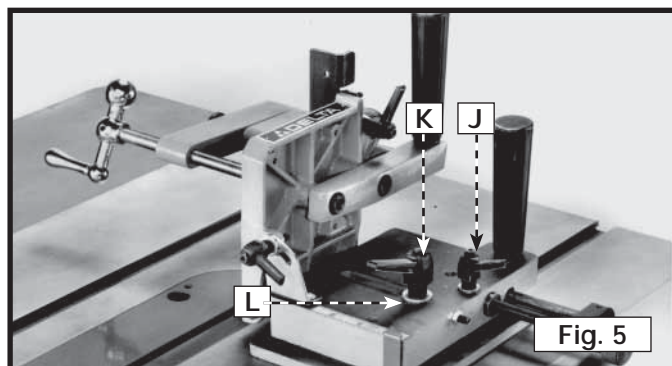
IMPORTANT: The guide bar (G) Fig. 4, located on the base (H) of the tenoning jig, was preset at the factory for operation on right-tilting arbor saws. If your saw is a right-tilt saw, follow the instructions for **"ALIGNING TENONING JIG"**. If your saw is a left-tilt saw, relocate the guide bar (G) Fig. 4 on the base (H) of the tenoning jig by using the following directions.

FOR LEFT-TILTING ARBOR SAWS ONLY

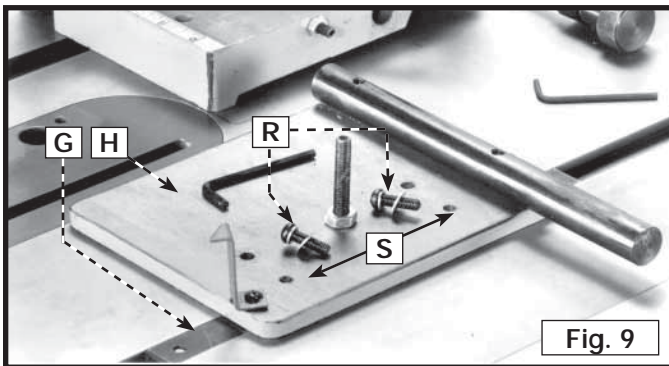
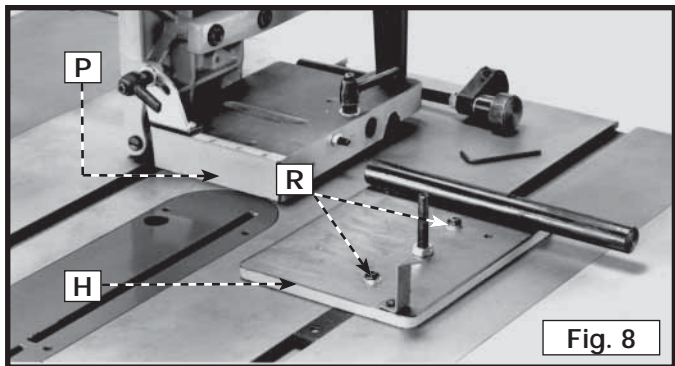
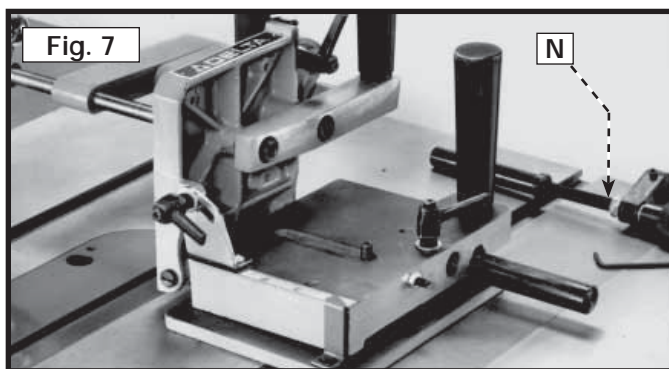
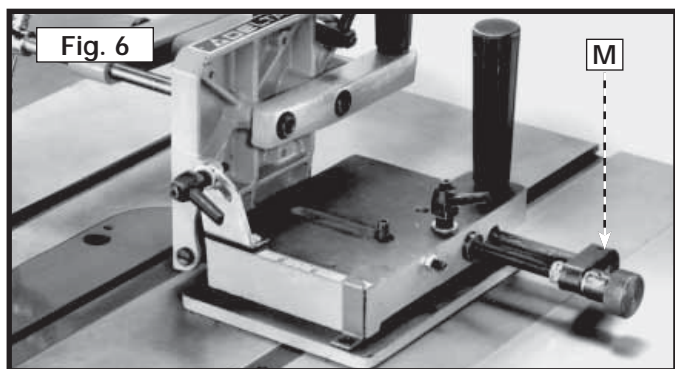
NOTE: Position the tenoning jig in the miter gauge slot to the left of the blade.

4. Loosen the small lock handle (J) Fig. 5. Remove the large lock handle (K) and flat washer (L) Fig. 5 from the tenoning jig.

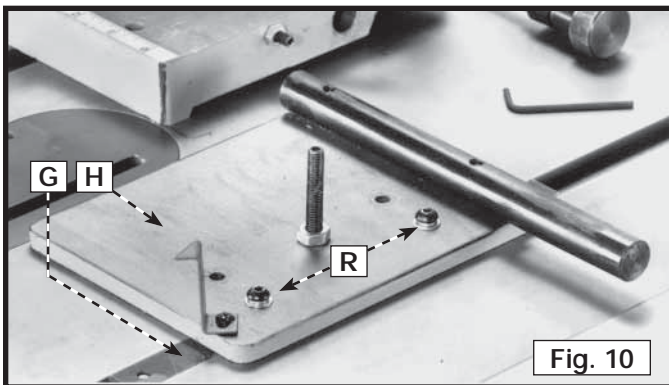
NOTE: Both lock handles (J) and (K) Fig. 5 are spring-loaded and can be repositioned by pulling out on the handle and repositioning it on the nut located underneath the handle.



- Use the supplied 3mm hex wrench to loosen the set screw (M) Fig. 6. Remove the micro-adjustment assembly (N) from the tenoning jig (Fig. 7).



- Lift the jig assembly (P) Fig. 8 from the base (H). Remove the two button head screws and flat washers (R) from the base.
- Slide the base (H) Fig. 9 forward until the two holes (S) are aligned with the holes in the guide bar (G). Fasten the base to the guide bar with the two button head screws and flat washers (R) (Fig. 10).
- Reassemble the items that were removed in **STEPS 4, 5, and 6** in reverse order.

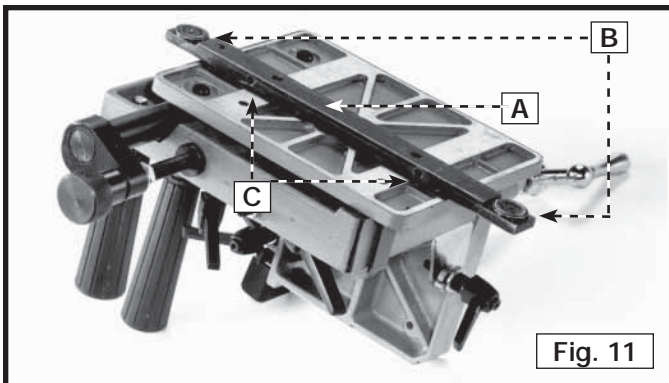


ADJUSTING THE GUIDE BAR TO THE TABLE SLOT

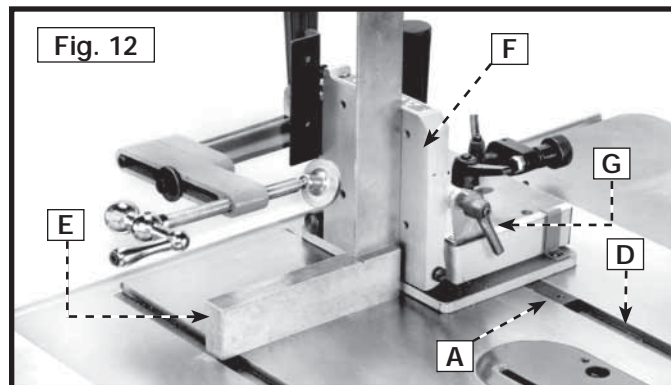
⚠ WARNING Disconnect the Machine from the Power Source!

- The tenoning jig is furnished with an adjustable guide bar (A) Fig. 11 that allows the jig to custom-fit to your saw, eliminating side-to-side play. Also, a T-slot washer (B) is on each end of the guide bar (A) to keep the tenoning jig from lifting during operation.

NOTE: Remove the T-slot washers (B) if your table saw is not equipped with T-slotted miter gauge slots.



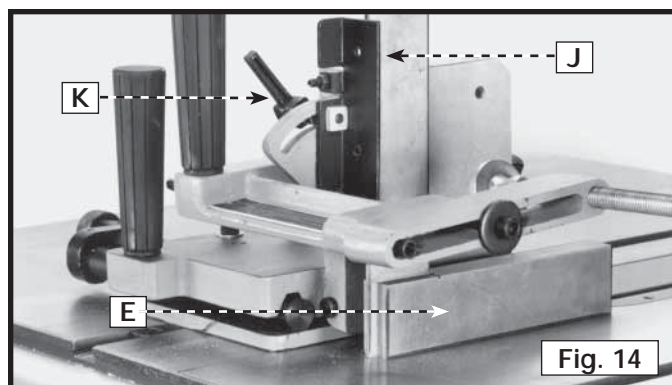
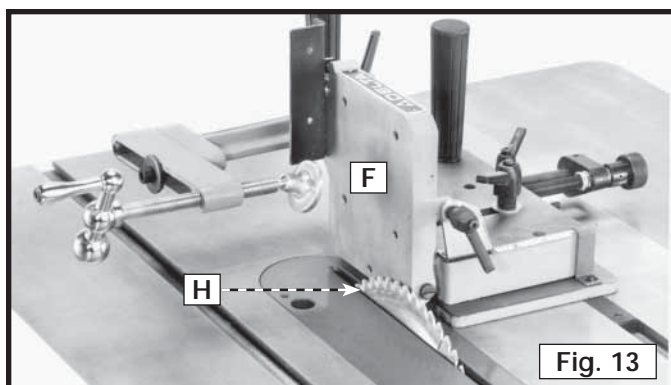
- Place the tenoning jig guide bar (A) Fig. 12 into the left miter slot (D) and slide the tenoning jig back and forth to determine if it has side-to-side play. If the tenoning jig slides easily through the miter slot without side-to-side play, no adjustment is necessary. However, if the tenoning jig fits too snugly, or if there is excessive play between the guide bar (A) and the miter slot (D), adjust the jig, using instructions 3-5 of this section.
- Remove the jig from machine and place it upside down (Fig. 11).
- Use the 2.5mm hex wrench to turn the screws (C) Fig. 11 clockwise for a snug fit, or counter-clockwise for a looser fit.
- Insert the tenoning jig back into the miter slot of the machine to determine if the fit is suitable, or if further adjustment is required.



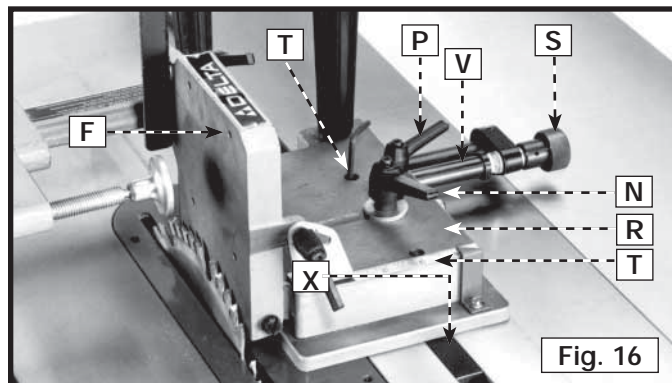
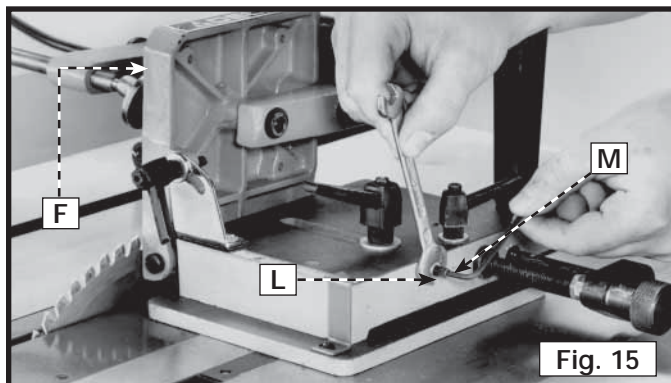
ALIGNING THE TENONING JIG

⚠ WARNING Disconnect the Machine from the Power Source!

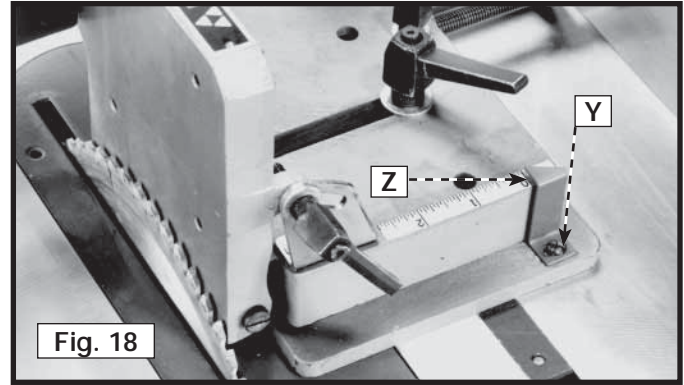
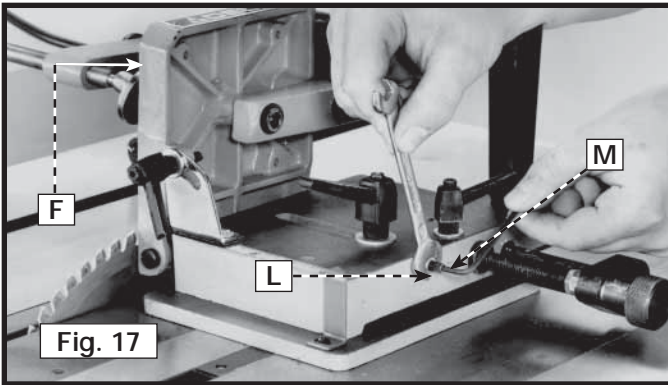
- Place the tenoning jig guide bar (A) Fig. 12 into the left miter gauge slot.
- Use a square (E) Fig. 12 to see if the vertical work support plate (F) is 90 degrees to the saw table. If an adjustment is necessary, loosen the lock handle (G) and the set screw (H) Fig. 13, move the vertical work support plate (F) until it is 90 degrees to the table, and tighten the lock handle (G).
- With the vertical work support plate (F) Fig. 13 adjusted, tighten the set screw (H) until it bottoms. This set screw (H) enables you to rapidly position the vertical work support (F) 90 degrees to the table after it has been tilted.
- Use a square (E) Fig. 14 to see if the face of the backstop (J) is 90 degrees to the saw table. If an adjustment is necessary, loosen lock lever (K), adjust backstop (J) accordingly and tighten lever (K).



- Loosen the nut (L) Fig. 15, and turn the set screw (M) counter-clockwise, two or three times.
 - Loosen the two lock levers (N) and (P) Fig. 16, and move the jig (R) until the vertical work support plate (F) is against the saw blade and tighten the lever (N).
- NOTE:** The lock levers (N) and (P) are spring-loaded and can be repositioned by pulling up on the handles and repositioning them on the nut located underneath the handles.
- Check to see if the vertical work-support plate (F) Fig. 16 is parallel to the saw blade.
 - If an adjustment is necessary, loosen the lever (N) Fig. 16. Rotate the knob (S) clockwise as far as possible to align the holes (T) with the guide bar (X) and to gain access to the set screws. Loosen the two screws inside the holes (T) and move the jig (R) until the vertical work-support plate (F) is parallel to the saw blade. Tighten the two screws inside the holes (T).
 - Move the jig (R) Fig. 16 1/8" away from blade so that the vertical work-support plate (F) clears saw blade. Tighten the lever (N).
 - Rotate the knob (S) Fig. 16 counter-clockwise until the collar (V) is halfway between the knob (S) and the side of the jig (R). Tighten the lever (P).



11. Turn the screw (M) Fig. 17 clockwise until it bottoms to prevent the vertical work-support plate (F) from accidentally being moved into the blade. Tighten the nut (L).
12. Loosen the screw (Y) Fig. 19, and adjust the pointer (Z) to the "1/8" mark on scale.



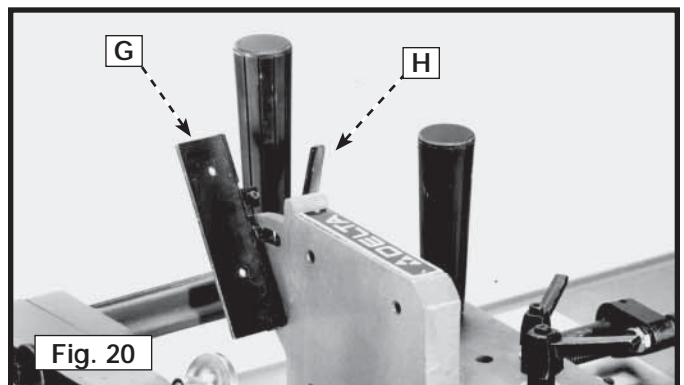
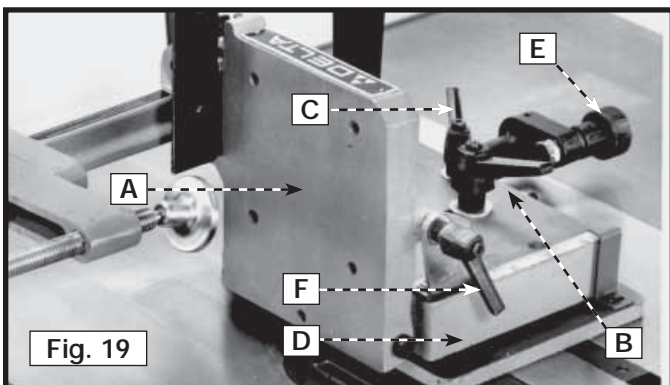
OPERATION

OPERATIONAL CONTROLS AND ADJUSTMENTS

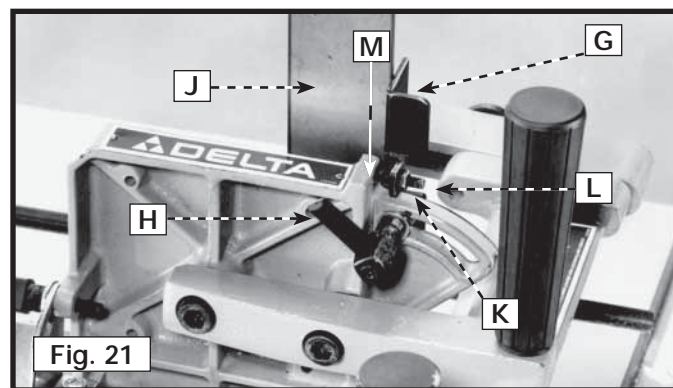
⚠ WARNING Disconnect the Machine from the Power Source!

1. For rapid adjustment of the work support plate (A) Fig. 19, toward or away from the saw blade, loosen levers (B) and (C) and move jig (D). Tighten levers (B) and (C).
2. You can fine-adjust the work support plate (A) Fig. 19, by loosening the lever (B) and rotating the knob (E) until plate (A) is at the desired position. Tighten the lever (B) Fig. 19.
3. To tilt the vertical work support plate (A) Fig. 19, loosen the lock lever (F), tilt vertical work support plate to the desired angle, and tighten lock lever (F).
4. To adjust backstop (G) Fig. 20, for angle tenons, loosen lock lever (H), tilt backstop (G) to the desired angle and tighten lever (H).

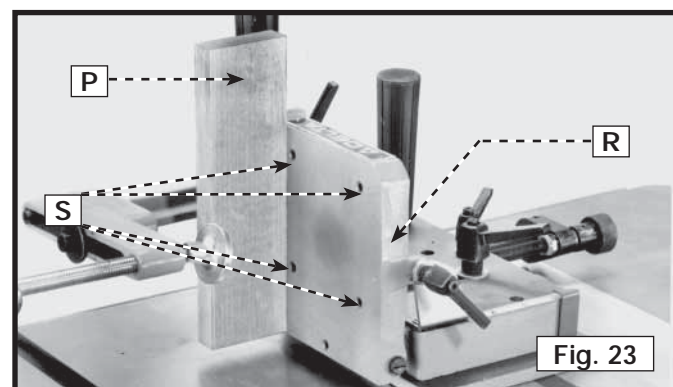
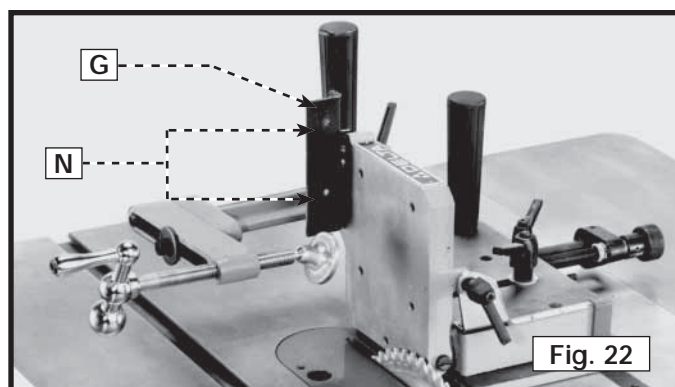
IMPORTANT: The tenoning jig is not equipped with a bevel scale for the positioning of the backstop (G) Fig. 20 or the support plate (A) Fig. 19. Cut the workpiece to the desired angle prior to the jig set up and use it as the angle reference.



- The tenoning jig features a positive stop to ensure fast and accurate positioning of the backstop (G) Fig. 21 at 90 degrees to the saw table. To check and adjust the positive stop at 90 degrees, loosen lock handle (H) Fig. 21, and place one end of a combination square (J) on the saw table and the other end against backstop (G). If the backstop is not 90 degrees to the table, loosen the locknut (K) Fig. 21, and tighten or loosen the adjustment screw (L) until the head of the screw contacts the casting on the vertical plate (M) at 90 degrees. Tighten the locknut (K) and lock the handle (H).



- To eliminate chip-out when performing cheek cuts, you can fasten an auxiliary wooden backup board (P) Fig. 23 to the backstop (G) Fig. 22 with two wood screws through the two pre-drilled holes (N).
- You can also fasten a block of wood to the vertical support plate (R) Fig. 23, through four pre-drilled holes (S) to prevent the saw blade from contacting the jig.



TENONING JIG USE

This jig is intended to perform cheek cuts only. Cheek cuts are made prior to the shoulder cuts, which are made on a table saw using the miter gauge.

⚠ WARNING Keep your hands on the jig handles when performing cuts.

⚠ WARNING Disconnect the Machine from the Power Source!

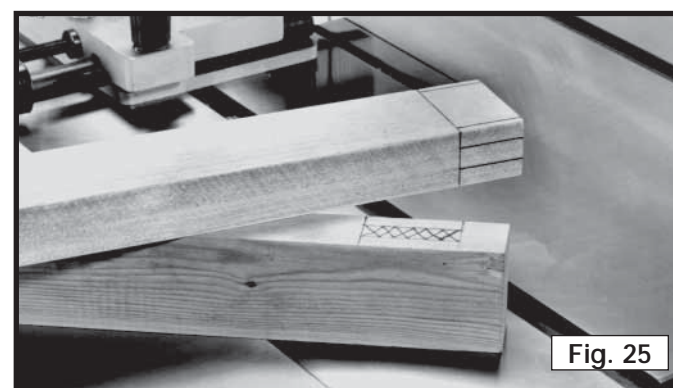
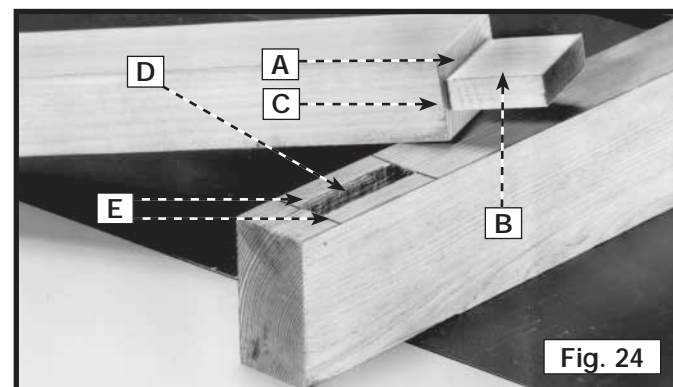
STRUCTURE OF A MORTISE AND TENON JOINT

Parts of a simple or "blind" joint are (Fig. 24):

- Structural Shoulder
- Cheek
- Cosmetic Shoulder
- Mortise
- Mortise Walls

Lay out the mortise and tenon on the workpieces (Fig. 25), but keep these items in mind when laying out the joints:

- To avoid premature joint failure, avoid locating a tenon in a disfigured part of the grain (a knot), for unpredictable movement of the joint may occur. Use straight, flat, common-grained stock.
- The tenon will shrink in width away from the mortise walls, possibly revealing the mortised hole. When possible, produce tenons with shoulders on all four sides - two structural and two cosmetic - to conceal the mortised hole when wood movement occurs.



- The objective is to make the parts fit closely together. Maximize the gluing surface by making the tenon as long as possible (approximately 1/2 the width of the stile or longer, if using narrow stock). Balance the joint by using the same amount of wood in the tenon as in the combined thickness of the mortise walls (Fig. 26). If one piece of wood is larger than the other, make the tenon as thick as possible (Fig. 27).
- Remember to figure the kerf of the saw blade when setting up for the cut.
- Cut all mortises first. Make the mortise 1/16" deeper than the length of the tenon to allow for glue.

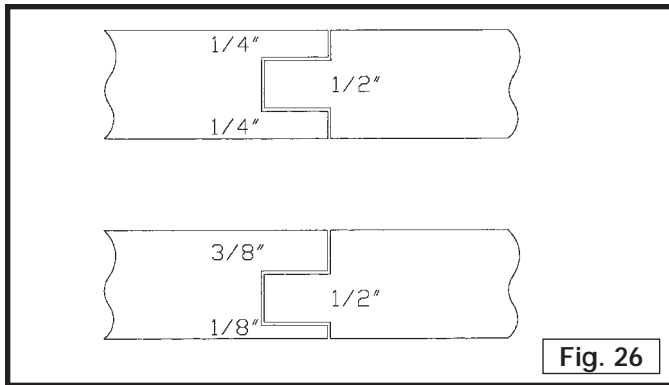


Fig. 26

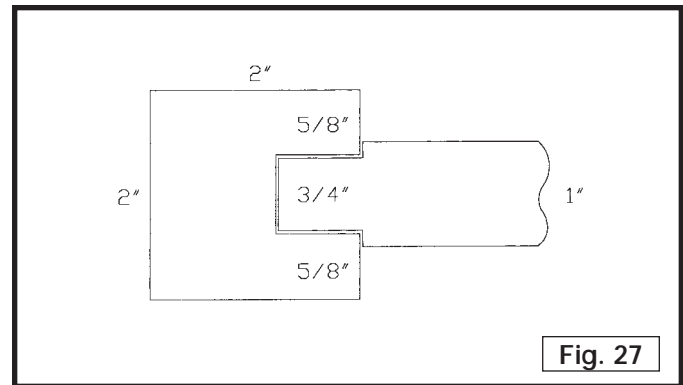


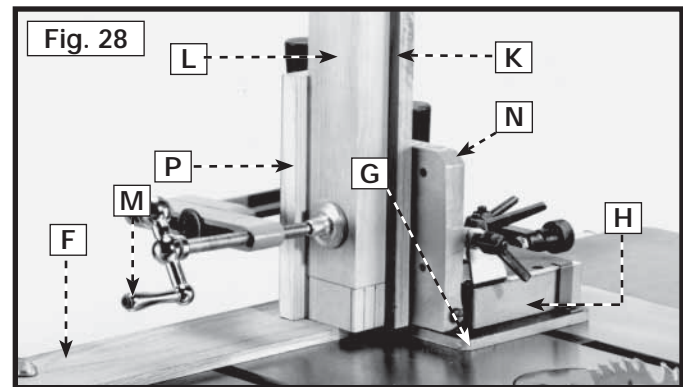
Fig. 27

You can use several different methods to cut a mortise and tenon. The following information illustrates one of the easiest and safest methods and utilizes cheek cuts first, then shoulder cuts. Use a base stop (F) Fig. 28 that is the same thickness as the base plate (G) of the tenoning jig (H) and spacer block (K) that is the combined thickness of the tenon and the saw blade, to make the cutting more efficient. This method eliminates possible errors caused by thickness variations in the workpiece, and avoids trapping cut-off pieces between the saw blade and vertical support plate (N).

NOTE: Perform your practice cuts on scrap material before cutting good wood.

⚠ WARNING Use a slow feed rate to help prevent the tenoning jig from lifting during a cut.

1. Clamp a base stop (F) Fig. 28 (the same thickness as the base plate (G) of the tenoning jig (H)) on the front of the saw table. This will allow tenoning jig to pass over the base stop (F).
2. Make a spacer block of wood (K) Fig. 28, equal to the thickness of the tenon plus the thickness of the saw blade.
3. With the tenoning jig (H) Fig. 28 located at the front of saw table and over the base stop (F), load the spacer block (K) and the workpiece (L). Securely clamp both in place with the clamp handle (M). Make certain that both pieces of wood are against the vertical support plate (N) and the backup board (P).
4. Gently push the tenoning jig (H) Fig. 28 toward the saw blade until workpiece is near the saw blade. Adjust the tenoning jig (H) and the saw blade to make the first cheek cut. Return the tenoning jig (H) to the front of saw table.
5. Connect the saw to the power source.



⚠ WARNING Keep your hands on the jig handles when performing cuts.

6. Turn the saw "ON" and perform the first structural cheek cut (Fig. 29). Feed the tenoning jig toward the saw blade at a slow feed rate until the saw blade has exited the back of the workpiece. Turn the tool off and allow the blade to come to a complete stop, then slowly pull the tenoning jig back to the position shown in Fig. 28.

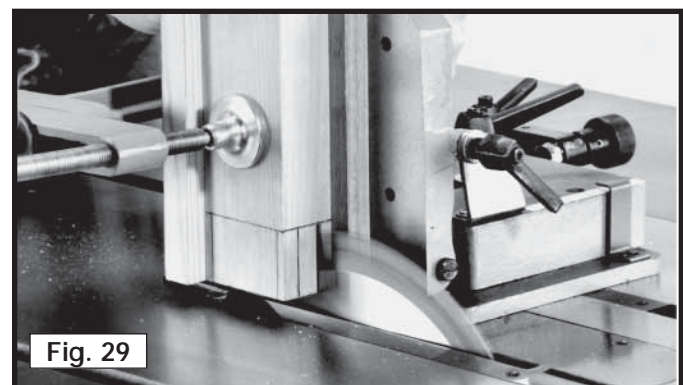


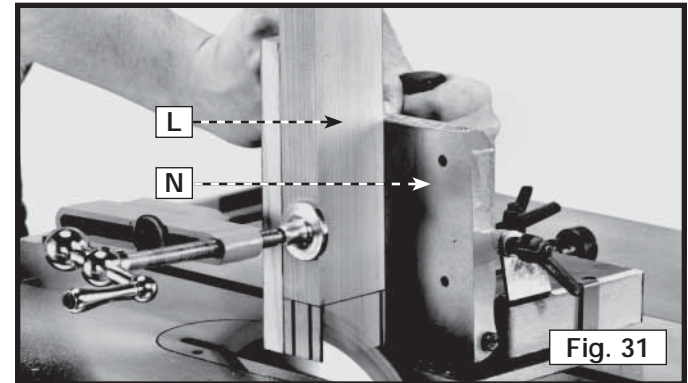
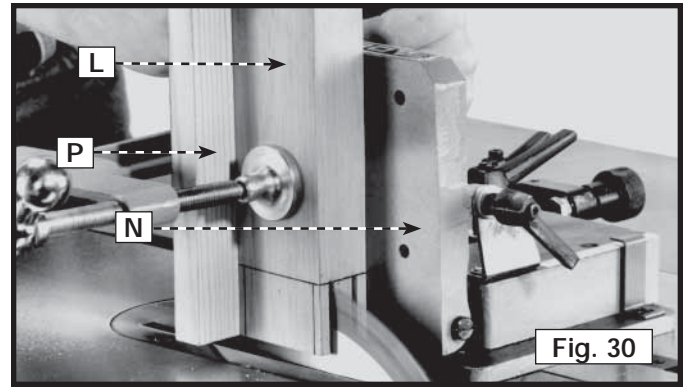
Fig. 29

- Loosen the clamp (M) Fig. 28. Remove the spacer block (K) Fig. 28. Remove the workpiece (L) Fig. 29 in place. Keep the same face of the workpiece (L) against the vertical support plate (N) and the backup board (P). Turn the machine "on", perform the second structural cheek cut, and turn the machine "off". Allow the blade to come to a complete stop, then slowly pull the tenoning jig back to the position shown in Fig. 28.

⚠ WARNING Disconnect the Machine from the Power Source!

- Load and secure the workpiece (L) Fig. 31 on the tenoning jig and adjust the jig to perform the third and fourth cosmetic cheek cuts. Connect the machine to the power source, turn the saw "on", and make the cuts.

NOTE: When cutting the cosmetic cheek cuts, do not use the spacer block (K) Fig. 28. You can turn the workpiece 180 degrees. The discrepancies in the workpiece are not as critical when cutting the cosmetic cheeks as compared to the structural cheeks.



CUTTING THE SHOULDERS OF THE TENON

⚠ WARNING Disconnect the Machine from the Power Source

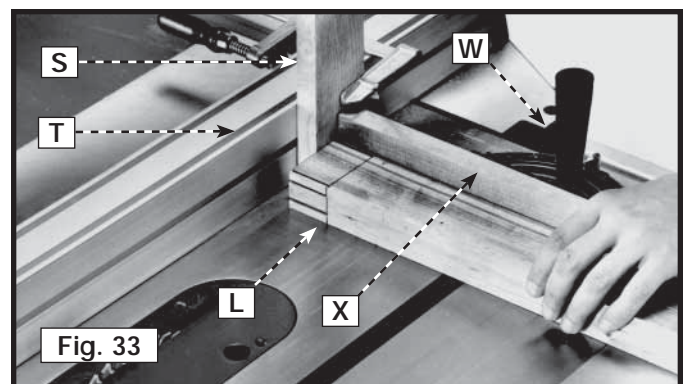
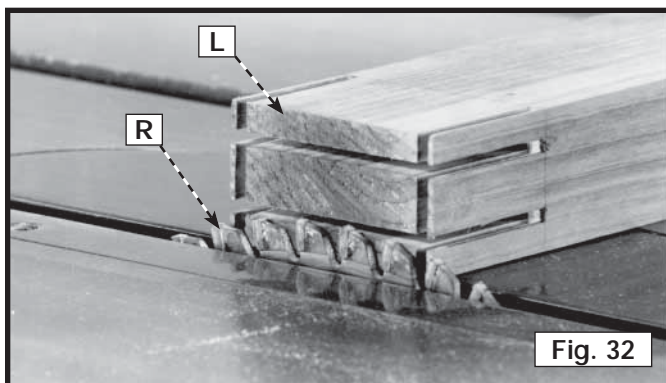
⚠ WARNING To avoid personal injury or damage to the machine, always use a cross-cut blade to perform the shoulder cuts of the tenon.

⚠ CAUTION When performing the shoulder cuts of the tenon, do not cut into the cheeks of the tenon. It will greatly reduce the strength of the joint.

NOTE: Perform your practice cuts on scrap material before cutting good wood.

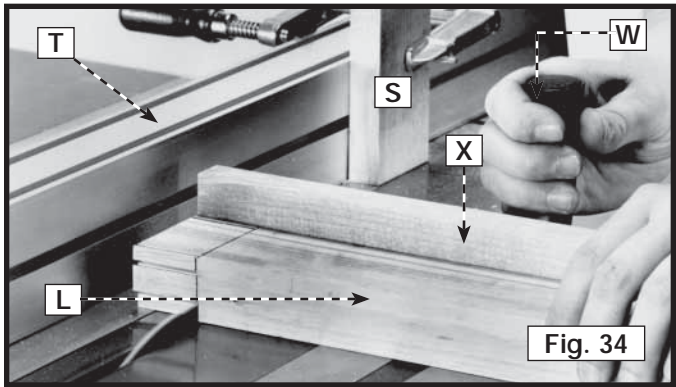
- Remove the tenoning jig from the machine.
- Lay the workpiece (L) Fig. 32 on the saw table and adjust the saw blade (R) to cut the structural shoulders of the tenon.
- Clamp a wooden stop block (S) Fig. 33 to the front of the saw fence (T), and adjust the saw fence to cut the structural shoulders of the tenon.

NOTE: Remember to figure in the width of the saw blade.



⚠ WARNING Position the wooden stop block (S) Fig. 34 in front of the saw blade to prevent the workpiece from being trapped between the saw fence and the saw, causing kickback. Make sure that the workpiece is clear of the wooden stop block (S) before contacting the saw blade.

4. Use a miter gauge (W) Fig. 34, equipped with a backup board (X), to position the workpiece (L) so that you can cut the structural shoulders. Make certain that the workpiece (L) is against the wooden stop block (S) and the backup board (X).
5. Connect the machine to the power source.
6. Turn the machine "ON" and perform the structural shoulder cut by slowly pushing the miter gauge (W) Fig. 34 toward the saw blade until the saw blade is completely through the workpiece. Turn the machine "OFF". **Wait for the blade to come to a complete stop** and remove the cut-off piece.
7. Return the miter gauge (W) Fig. 34 to the position shown, and perform the other structural shoulder cut in the same manner.

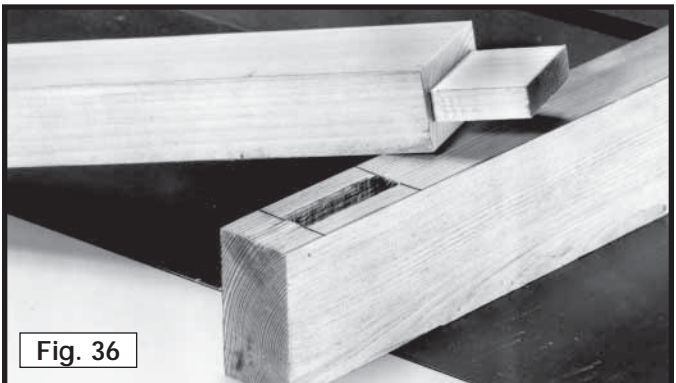
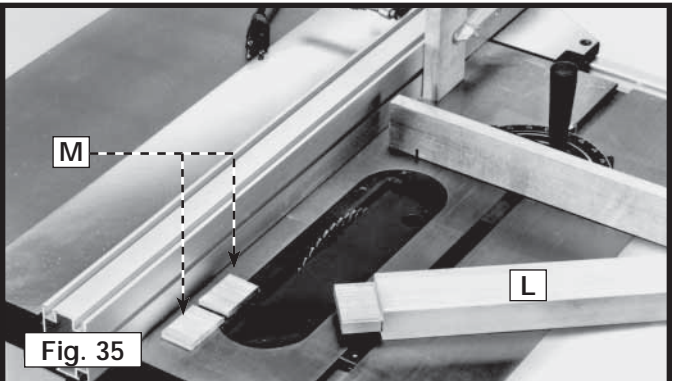


⚠ WARNING Disconnect the Machine from the Power Source!

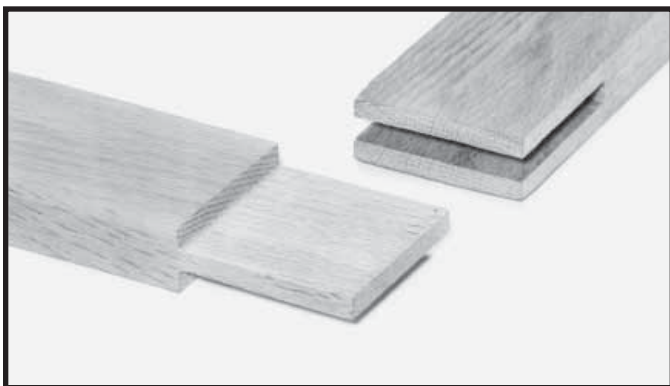
8. Fig. 35 illustrates workpiece (L) with the two structural shoulders (M) cut.
9. Adjust the blade height to perform the cosmetic shoulder cuts.
10. Connect the saw to power source.
11. Perform the cosmetic shoulder cuts in the same manner as the structural shoulder cuts.

CAUTION When performing the shoulder cuts of the tenon, do not cut into the cheeks of the tenon. It will greatly reduce the strength of the joint.

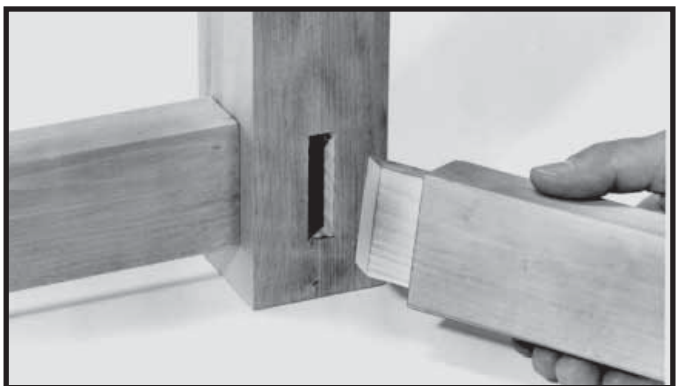
12. Fig. 36 illustrates a simple, or "blind" mortise-and-tenon joint.



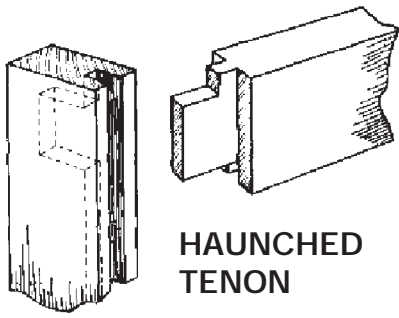
EXAMPLES OF MORTISE-AND-TENON JOINTS



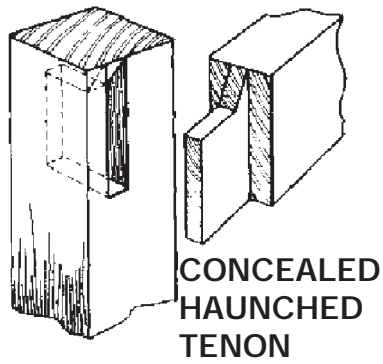
OPEN JOINT



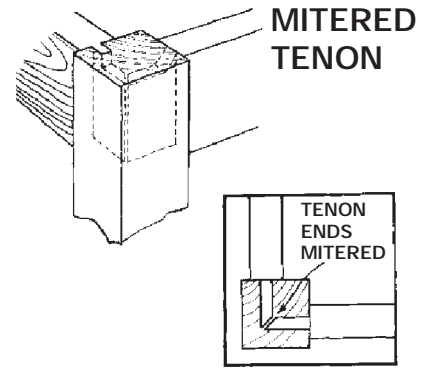
MITERED JOINT



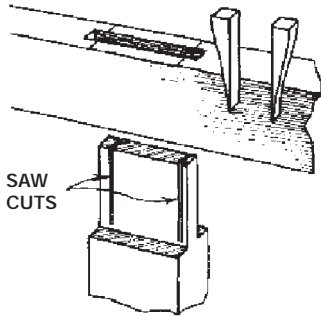
**HAUNCHED
TENON**



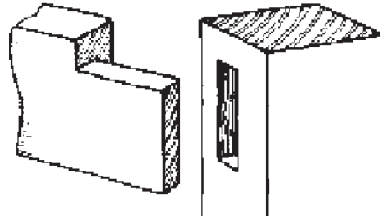
**CONCEALED
HAUNCHED
TENON**



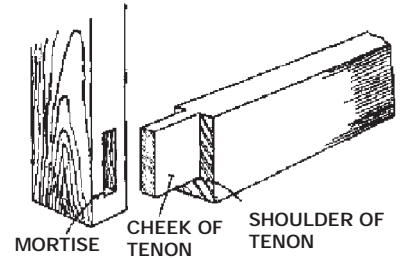
**MITERED
TENON**



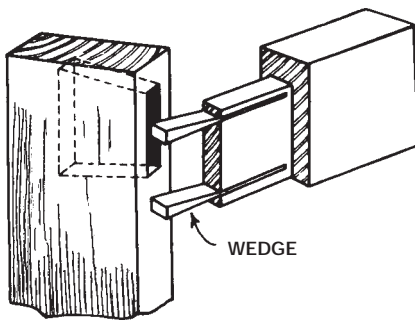
**THROUGH-WEDGED
TENON**



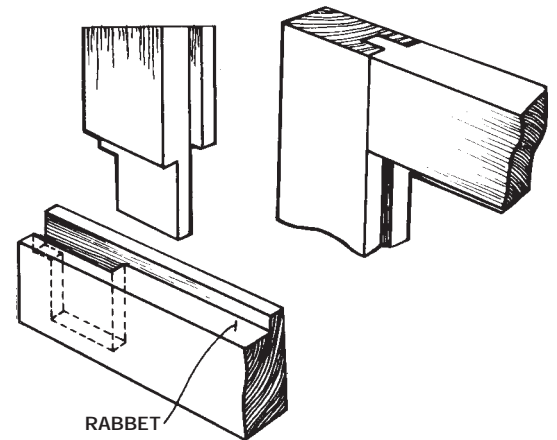
**BARE FACED
TENON**



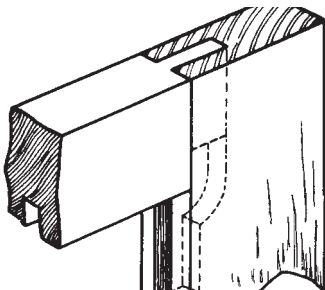
**SIMPLE MORTISE
AND TENON**



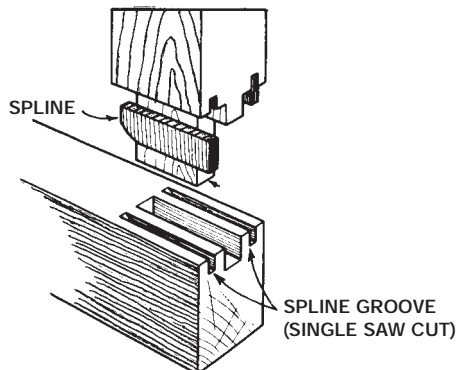
**BLIND-WEDGED
TENON**



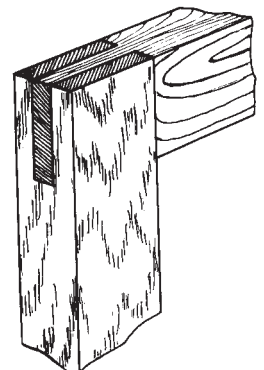
**TENON WITH LONG AND
SHORT SHOULDERS**



**STUB
TENON**



**MORTISE AND TENON
WITH SPLINES**



**OPEN MORTISE
TENON**

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